




TAKING THE RISK OUT OF TIGHTENING

Tannery Lane, Gosden Common Bramley, Guildford, Surrey, GU5 0AJ  
[www.torqueleader.com](http://www.torqueleader.com) Torqueleader is a partner in the  Group

Sales Hotline: +44 (0) 1483 894476  
Fax: +44 (0) 1483 898536

Telephone: +44 (0) 1483 892772  
Email: [salesandrepairs@torqueleader.co.uk](mailto:salesandrepairs@torqueleader.co.uk)

## WELD STUD TEST TOOLS (WSTT) Go/No Go testers for weld stud integrity

### Suggested Maximum Torque Test Values (Capacitor Discharge Method)

Threaded Stud	Steel 4.8 Weldable	Stainless Steel 1.403/03 (A2-50)	Aluminium Alloy AlMg3 F23	Copper CuZn37 (Ms63)
	N.m	N.m	N.m	N.m
M3	1.2	0.75	0.6	0.9
M4	2.7	1.4	1.3	1.9
M5	5.4	3.5	2.9	4
M6	9.2	5.7	4.6	6.75
M8	12	14	11.25	16.5
M10	22.5	28		

#### NOTE:

These torque values are for guidance only.  
The torque for each application should be calculated and proven by practical test.